

GENERAL PUMP & EQUIPMENT CO., INC.

MANUFACTURING QUALITY HYDROSTATIC TESTING EQUIPMENT FOR CONTRACTORS AND INDUSTRY SINCE 1969
3276 BRUENING AVENUE SW
CANTON, OHIO 44706
PHONE 330-455-2100
TOLL FREE 800-594-5178
EMAIL gentest@bright.net

MODEL GHT-3550, GHT-3550H, GHT-31000 & GHT-31000H PARTS LIST

PART NO.	DESCRIPTION
HT3XS	Replacement Pump (<u>Solid Shaft</u>) GHT-3550(H)
HT2-1000S	Replacement Pump (<u>Solid Shaft</u>) GHT-31000(H)
HT3XS-R	Rebuilt Pump (Exchange) GHT-3550(H)
HT2-1000S-R	Rebuilt Pump (Exchange)GHT-31000(H)
B17	Rubber Vibration Isolators
B21-3550	Cast Iron Pulley 5/8" Bore
B22-3550	Steel Pulley
B23	Belt
B24-3550	Pump Drive Bracket
B25	Pusher Block w/ Adjusting Bolts
B26	Belt Guard Bracket
B30	Base Plates & Cover w/ Handle
B31-GHT	Decal Kit

INLET PIPING ** INLET MADE WITH ALL STAINLESS STEEL AND BRASS FITTINGS

I2200	Brass 1/2" Y- Strainer
I2202	SS. Ell, 90 1/2"
I2203	SS Tee 1/2"
I2207-GHT	Relief Hose w/ Fittings
I2209-GHT	1/2" Siphon Hose 6' Long

OUTLET PIPING

O2101-3550	1/4 X CL XH SS Nipple
O2102-3550	Brass Adpt. 1/2 x 1/2 (Relief Valve 3550)
O2102-31000	Brass Adpt. 1/2 x 3/8 (Relief Valve 31000)
O2103-3550	Relief Valve (3550)
O2103-31000	Relief Valve (31000)
O2104-3550	1/2 x 1/4 High Pressure Brass Ell (3550)
O2104-31000	1/4 x 3/8 High Pressure Brass Ell (GHT-31000)

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<u>PART NO.</u>	<u>DESCRIPTION</u>
O2105-3550	¼ x CL XH SS Nipple
O2106	SS Nipple ¼ x 1 ½
O2107	High Pressure Brass Tee ¼"
O2109-3550	Brass Ball Valve ¼" (3550)
O2109-31000	High Pressure Brass Needle Valve (31000)
O2110	High Pressure Check Valve
O2112	0-600 psi. Glycerin Filled Gage (3550)
O2112-1000	0-1000 psi. Glycerin Filled Gage (31000)
O2113	Brass Adapter ½ x ¼
O2113-1000	Brass Adapter ½ x ¼
O2114	10' High Pressure Outlet Hose (3550)
O2114-1000	10' High Pressure Outlet Hose (31000)

PUMP HEAD - GHT 3550 & GHT 3550H

P101KT	Piston Repair Kit
P120KT	Seal, Guide & O-ring Kit (Includes all high pressure seals, O-rings, (2) Carbon guides)
P130KT	Check Valve Kit (Includes (4) complete valves w/O-rings)
P140KT	Cylinder Kit (Includes (2) Cylinders, (1) P101KT, (2) Carbon Guides)
P102	Piston Cup Spreader
P103	Piston Cup Retainer
P104	Carbon Piston Guide
P105	Connecting Rod
P108A	Cylinder Head 3/8 Bolts
P109	O-Ring, Cylinder head
P110	Cylinder
P111	O-ring, Cylinder
P112	Check Valve
P113A	Pump Body (3/8 Bolts)
P116	Main Bearing
P117	Retainer Ring, Shaft Bearing
P118	Retainer Ring, Housing
P200-3550	Pump – Safety Cover

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<u>PART NO.</u>	<u>DESCRIPTION</u>
PUMP HEAD - GHT 31000 & GHT 31000H	
P101-1000	Seal Kit
P120-1000KT	Seal Guide and O-Ring Kit (All seals and O-rings in Pump)
P130-1000KT	Check Valve Kit
P140-1000KT	Plunger Kit (All items in P120-1000KT plus (2) plunger pistons)
P202-1000	Seal Retainer
P203-1000	Guide Retainer
P204-1000	Connecting Rod
P206-1000	Torque Arm *No longer available to order as a part
P207-1000	Cylinder Head
P208-1000	O-Ring, Cylinder Head
P209-1000	Check Valve
P210-1000	Plunger (Stainless)
P211-1000	Pump Body (Old # P113A)

REPAIR TOOLS ** ALL TOOLS ARE SPECIAL ORDER

Tool A	Valve Cage Extractor
Tool B	Brush & Holder
Tool C	Sleeve Removal Rod
Tool D	Valve Seat Extractor
Tool E	Pry Bar
Tool Set	Includes All Tools A-E